



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	5539	CYLINDER BLOCK ASSEMBLY	1	SERIAL 00000000-04178869	
1	842	6035	CYLINDER BLOCK ASSEMBLY	1	SERIAL 04178870-04501640	
1	842	6356	CYLINDER BLOCK ASSEMBLY	1	SERIAL 04501641-09999999	
-	22	49146	PLUG, PIPE - CYLINDER BLOCK	1		
-	19	37478	PLUG, PIPE - CYLINDER BLOCK	8		
-	22	48340	PLUG, PIPE - CYLINDER BLOCK	9		
-	22	67865	PLUG, PIPE - CYLINDER BLOCK	8		
-	22	48358	PLUG, PIPE - CYLINDER BLOCK	1		
2	22	64426	DRAIN COCK, WATER - CYLINDER	2		
3	17	52190	PIN, DOWEL - CYLINDER BLOCK	4		
4	19	52191	PLUG, EXPANSION - CAMSHAFT	1		
5	23	49150	BEARING UNIT, CAMSHAFT (FRC)	1		
6	23	49151	BEARING UNIT, CAMSHAFT (FRC)	2		
7	23	49152	BEARING UNIT, CAMSHAFT (CEN)	2		
8	737	5536	PISTON AND PISTON PIN ASSEMBLY	8	NOT INCLUDED WITH CYLINDER	
8	737	5537	PISTON AND PISTON PIN ASSEMBLY	AR	NOT INCLUDED WITH CYLINDER	
9	39	67127	RING, PISTON (STANDARD)	8	NOT INCLUDED WITH CYLINDER	
9	39	67128	RING, PISTON (.030 O.S.)	AR	NOT INCLUDED WITH CYLINDER	
10	23	68600	BEARING UNIT, CRANKSHAFT MAIN	4	NOT INCLUDED WITH CYLINDER	
10	23	68601	BEARING UNIT, CRANKSHAFT MAIN	AR	NOT INCLUDED WITH CYLINDER	
10	23	68602	BEARING UNIT, CRANKSHAFT MAIN	AR	NOT INCLUDED WITH CYLINDER	
10	23	68603	BEARING UNIT, CRANKSHAFT MAIN	AR	NOT INCLUDED WITH CYLINDER	
10	23	68604	BEARING UNIT, CRANKSHAFT MAIN	AR	NOT INCLUDED WITH CYLINDER	
11	23	49163	BEARING UNIT, CRANKSHAFT MAIN	1	NOT INCLUDED WITH CYLINDER	
11	23	49164	BEARING UNIT, CRANKSHAFT MAIN	AR	NOT INCLUDED WITH CYLINDER	
11	23	49165	BEARING UNIT, CRANKSHAFT MAIN	AR	NOT INCLUDED WITH CYLINDER	
11	23	49166	BEARING UNIT, CRANKSHAFT MAIN	AR	NOT INCLUDED WITH CYLINDER	
11	23	49167	BEARING UNIT, CRANKSHAFT MAIN	AR	NOT INCLUDED WITH CYLINDER	
12	26	67855	OIL SEAL, REAR CRANKSHAFT	2	NOT INCLUDED WITH CYLINDER	
12	26	37479	OIL SEAL, REAR CRANKSHAFT	2	NOT INCLUDED WITH CYLINDER	
13		49142	CAP, REAR - CRANKSHAFT BEARING	1		
14		49143	CAP, INTERMEDIATE AND FRONT	4		
15	10	49145	BOLT, CRANKSHAFT BEARING	6		
15	10	49147	BOLT, CRANKSHAFT BEARING	6		
16	16	49144	STUD, CRANKSHAFT BEARING	4		
17		49117	LIFTER, HYDRAULIC VALVE - TAIL	16		
18	230	5534	FLYWHEEL ASSEMBLY	1		
19	10	49845	SCREW, FLYWHEEL TO CRANKSHAFT	6		
20	13	39131	LOCKWASHER, FLYWHEEL SCREW	6		
21		47607	DRIVE PLATE, FLYWHEEL	1		
22	10	26091	SCREW, DRIVE PLATE TO FLYWHEEL	6		